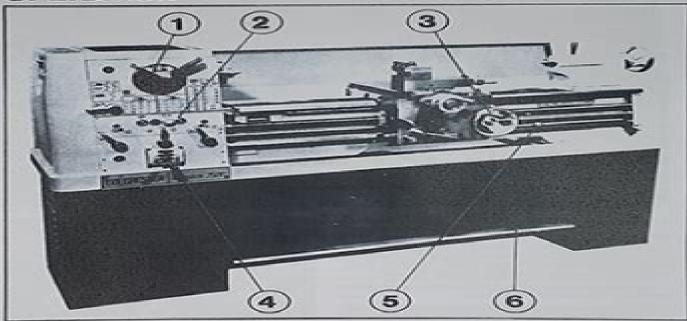
OPERATION



LATHE CONTROLS

- Spindle speed selector.
 Electrical push-buttons.
- 3. Apron, surfacing or sliding feeds.

- Fig. 5
- Gearbox, threads and feeds.
 - Spindle rotation (forward and reverse).
 - Footbrake,

ELECTRICAL CONTROLS

With the exception of the isolator switch, all lathe electrical controls are fitted into the front face of the headstock, see Fig. 6.

- Press the GREEN button to start the main drive motor.
- The indicator lamp glows whilst the motor is running.
- Press the RED mushroom-head button to stop the main motor and also electrical supply to ancillary services.
- 4. Coolant pump ON/OFF switch.



Fig. 6



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