

TORQUE SPECIFICATIONS

			<u>US</u>	<u>METRIC</u>
<u>S51 Manual Transaxle:</u>				
Back-up light switch			33 ft. lbs.	45 Nm
Transaxle case-to-transaxle case			22 ft. lbs.	30 Nm
Transaxle case-transaxle case co	1983-84		13 ft. lbs.	18 Nm
	1985-96		22 ft. lbs.	30 Nm
Drain plug	1983-88		29 ft. lbs.	39 Nm
	1989-96		36 ft. lbs.	49 Nm
Fill plug	1983-88		29 ft. lbs.	39 Nm
	1989-96		36 ft. lbs.	49 Nm
Transaxle-to-engine	1983-86	10mm	29 ft. lbs.	39 Nm
		12mm	47 ft. lbs.	64 Nm
	1987-92	10mm	34 ft. lbs.	46 Nm
		12mm	47 ft. lbs.	64 Nm
	1993-96	A	47 ft. lbs.	64 Nm
		B	34 ft. lbs.	46 Nm
		C	18 ft. lbs.	25 Nm

E56F and E56F5 Manual Transaxle:

Back-up light switch	33 ft. lbs.	45 Nm
Shift and selector lever-to-transaxle	14 ft. lbs.	20 Nm
Transaxle-to-transfer	51 ft. lbs.	69 Nm
Transaxle case-to-transaxle case	22 ft. lbs.	29 Nm
Transaxle case-to-transaxle case cover	22 ft. lbs.	29 Nm
Transfer case-to-transaxle right case	33 ft. lbs.	44 Nm
Transfer case-to-inspection hole cover	12 ft. lbs.	16 Nm
Transfer right case-to-transfer case cover	13 ft. lbs.	17 Nm

E52 Manual Transaxle:

Back-up light switch	33 ft. lbs.	45 Nm
Center driveshaft bearing locknut	24 ft. lbs.	32 Nm
Differential case-to-differential case	46 ft. lbs.	63 Nm
Drain plug	29 ft. lbs.	39 Nm
Driveshaft-to-center driveshaft	48 ft. lbs.	65 Nm
Elbow-to-transaxle	20 ft. lbs.	27 Nm
Filler plug	29 ft. lbs.	39 Nm
Front wheel bearing locknut	137 ft. lbs.	186 Nm
Oil pump-to-cover	8 ft. lbs.	10 Nm
Selecting bell crank set bolt	14 ft. lbs.	20 Nm
Transaxle case-to-transaxle case	22 ft. lbs.	30 Nm
Transaxle case-to-case cover	22 ft. lbs.	30 Nm
Transaxle case-to-oil pump	13 ft. lbs.	17 Nm
Transaxle-to-front engine mounting	38 ft. lbs.	52 Nm
Transaxle-to-stiffener plate	27 ft. lbs.	37 Nm
Transaxle-to-engine mounting left stay	38 ft. lbs.	52 Nm
Transaxle-to-rear end plate	18 ft. lbs.	25 Nm
Transaxle-to-case protector	18 ft. lbs.	25 Nm

Engine Torque Specs Manual

IM Harris



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